

# SAFETY DATA SHEET

# ExxonMobil

MOBILGRIND 513

## Section 1. Identification

**Product name** : MOBILGRIND 513  
**Product description** : base oil and additives

### Relevant identified uses of the substance or mixture and uses advised against

**Identified uses** : Metal processing fluid  
**Uses advised against** : This product is not recommended for any industrial, professional or consumer use other than the Identified Uses above.

**Supplier** : ExxonMobil Lubricants Private Limited  
(CIN: U74899KA1994PTC107405)  
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Prestige Shantiniketan Building, Whitefield Main Road  
Bangalore 560048 India

**24 Hour Emergency Telephone** : 000 800 1007 141/+91 8071 279 207 (CHEMTREC)

**Supplier General Contact** : +91 80 71087101

**E-Mail** : csindia-orders@exxonmobil.com

**SDS Internet Address** : www.sds.exxonmobil.com

## Section 2. Hazards identification

**Classification of the substance or mixture** : ASPIRATION HAZARD - Category 1

This material is considered to be hazardous according to regulatory guidelines (see Section 15).

### GHS label elements, including precautionary statements

**Hazard pictograms** :



**Signal word** : Danger

**Hazard statements** : H304 - May be fatal if swallowed and enters airways.

### Precautionary statements

**Response** : P301 + P331, P310 - IF SWALLOWED: Do NOT induce vomiting. Immediately call a POISON CENTER or doctor.

**Storage** : P405 - Store locked up.

**Disposal** : P501 - Dispose of contents and container in accordance with all local, regional, national and international regulations.

**Other hazards which do not result in classification** : None known.

**Nota** : This material should not be used for any other purpose than the intended use in Section 1 without expert advice. Health studies have shown that chemical exposure may cause potential human health risks which may vary from person to person.

## Section 3. Composition/information on ingredients

**Substance/mixture** : Mixture

Ingredient name	%	Identifiers
tetradecane	≥10 - ≤25	CAS: 629-59-4
n-tridecane	≤10	CAS: 629-50-5
n-heptadecane	≤10	CAS: 629-78-7
n-hexadecane	≤10	CAS: 544-76-3
pentadecane	≤10	CAS: 629-62-9

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

## Section 4. First-aid measures

### Description of necessary first aid measures

- Eye contact** : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention if irritation occurs.
- Inhalation** : Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention if adverse health effects persist or are severe. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
- Skin contact** : Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Get medical attention if symptoms occur. If product is injected into or under the skin, or into any part of the body, regardless of the appearance of the wound or its size, the individual should be evaluated immediately by a physician as a surgical emergency. Even though initial symptoms from high pressure injection may be minimal or absent, early surgical treatment within the first few hours may significantly reduce the ultimate extent of injury. Wash clothing before reuse. Clean shoes thoroughly before reuse. Continue to rinse for at least 10 minutes.
- Ingestion** : Get medical attention immediately. Call a poison center or physician. Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Aspiration hazard if swallowed. Can enter lungs and cause damage. Do not induce vomiting. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

### Most important symptoms/effects, acute and delayed

#### Potential acute health effects

- Eye contact** : No known significant effects or critical hazards.
- Inhalation** : No known significant effects or critical hazards.
- Skin contact** : Causes mild skin irritation.
- Ingestion** : May be fatal if swallowed and enters airways.

#### Over-exposure signs/symptoms

## Section 4. First-aid measures

- Eye contact** : Adverse symptoms may include the following:  
pain or irritation  
watering  
redness
- Inhalation** : No specific data.
- Skin contact** : Adverse symptoms may include the following:  
irritation  
redness  
Local necrosis as evidenced by delayed onset of pain and tissue damage a few hours after injection.
- Ingestion** : Adverse symptoms may include the following:  
nausea or vomiting

### Indication of immediate medical attention and special treatment needed, if necessary

- Notes to physician** : If ingested, material may be aspirated into the lungs and cause chemical pneumonitis. Treat appropriately.
- Specific treatments** : No specific treatment.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.

See toxicological information (Section 11)

## Section 5. Firefighting measures

### Extinguishing media

**Suitable extinguishing media** : Use dry chemical, CO<sub>2</sub>, water spray (fog) or foam.

**Unsuitable extinguishing media** : Do not use water jet.

**Specific hazards arising from the chemical** : In a fire or if heated, a pressure increase will occur and the container may burst.

**Hazardous combustion products** : Incomplete combustion products, nitrogen oxides, Oxides of carbon, Smoke, Fume, sulfur oxides

**Special protective actions for fire-fighters** : Use standard firefighting procedures and consider the hazards of other involved materials. Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. Assure an extended cooling down period to prevent re-ignition. Prevent run-off from fire control or dilution from entering streams, sewers or drinking water supply. No action shall be taken involving any personal risk or without suitable training.

**Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

## Section 6. Accidental release measures

### NOTIFICATION PROCEDURES

In the event of a spill or accidental release, notify relevant authorities in accordance with all applicable regulations. US regulations require reporting releases of this material to the environment which exceed the applicable reportable quantity or oil spills which could reach any waterway including intermittent dry creeks. The National Response Center can be reached at (800)424-8802.

### Personal precautions, protective equipment and emergency procedures

## Section 6. Accidental release measures

- For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Put on appropriate personal protective equipment. Avoid breathing vapour or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate.
- For emergency responders** : If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
- Environmental precautions** : Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

### Methods and material for containment and cleaning up

- Small spill** : Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
- Large spill** : Stop leak if without risk. Move containers from spill area. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilt product. Confine the spill immediately with booms. Remove from the surface by skimming or with suitable absorbents. Seek the advice of a specialist before using dispersants. Warn other shipping. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Water spill and land spill recommendations are based on the most likely spill scenario for this material; however, geographic conditions, wind, temperature, (and in the case of a water spill) wave and current direction and speed may greatly influence the appropriate action to be taken. For this reason, local experts should be consulted. Note: Local regulations may prescribe or limit action to be taken.

## Section 7. Handling and storage

### Precautions for safe handling

- Protective measures** : Put on appropriate personal protective equipment (see Section 8). Do not swallow. Avoid contact with eyes, skin and clothing. Avoid breathing vapour or mist. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.
- Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
- Static Accumulator** : This material is a static accumulator. A liquid is typically considered a nonconductive, static accumulator if its conductivity is below 100 pS/m (100x10E-12 Siemens per meter) and is considered a semiconductive, static accumulator if its conductivity is below 10,000 pS/m. Whether a liquid is nonconductive or semiconductive, the precautions are the same. A number of factors, for example liquid temperature, presence of contaminants, anti-static additives and filtration can greatly influence the conductivity of a liquid.

## Section 7. Handling and storage

**Conditions for safe storage, including any incompatibilities** : Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

## Section 8. Exposure controls/personal protection

### Control parameters

#### Occupational exposure limits

Ingredient name	Exposure limits
distillates (petroleum), hydrotreated light paraffinic	<p><b>Workplace Safety and Health Act (Singapore, 1/2025) [Oil Mist, mineral]</b>            PEL (long term) 8 hours: 5 mg/m<sup>3</sup>. Form: Mist.            PEL (short term) 15 minutes: 10 mg/m<sup>3</sup>. Form: Mist.  <b>ACGIH TLV (United States, 1/2024) [Mineral Oil, pure, highly and severely refined]</b>            TWA 8 hours: 5 mg/m<sup>3</sup>. Form: Inhalable fraction.</p>

NOTE: Limits/standards shown for guidance only. Follow applicable regulations.

**Appropriate engineering controls** : Good general ventilation should be sufficient to control worker exposure to airborne contaminants.

**Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

### Individual protection measures

**Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

**Eye/face protection** : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles.

### Skin protection

**Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated. < 1 hour (breakthrough time): Nitrile, minimum 0.38 mm thickness or comparable protective barrier material

**Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

**Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

## Section 8. Exposure controls/personal protection

**Respiratory protection** : Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

## Section 9. Physical and chemical properties and safety characteristics

**Note: Physical and chemical properties are provided for safety, health and environmental considerations only and may not fully represent product specifications. Contact the Supplier for additional information.**

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

### Appearance

<b>Physical state</b>	: Liquid.
<b>Colour</b>	: Pale yellow
<b>Odour</b>	: Characteristic
<b>Odour threshold</b>	: Not available.
<b>pH</b>	: 9.7
<b>Melting point/freezing point</b>	: Not available.
<b>Boiling point or initial boiling point and boiling range</b>	: 600.1°C (1112.2°F)
<b>Flash point</b>	: Open cup: 130°C (266°F) [ASTM D-92]
<b>Evaporation rate</b>	: Not available.
<b>Flammability</b>	: Ignitable
<b>Lower and upper explosion limit/flammability limit</b>	: Not available.
<b>Vapour pressure</b>	: <0.1 mm Hg [20 °C]
<b>Relative vapour density</b>	: >2 [Air = 1]
<b>Relative density</b>	: 0.81
<b>Solubility in water</b>	: Readily
<b>Partition coefficient: n-octanol/water</b>	: Not applicable.
<b>Auto-ignition temperature</b>	: Not available.
<b>Decomposition temperature</b>	: Not available.
<b>Viscosity</b>	: 4.5 cSt [40 °C] [ASTM D7042] 1.64 cSt [100 °C] [ASTM D7042]

### Particle characteristics

<b>Median particle size</b>	: Not applicable.
<b>Pour point</b>	: -3°C
<b>DMSO Extract (mineral oil only), IP-346</b>	: <3 % by weight

## Section 10. Stability and reactivity

<b>Reactivity</b>	: No specific test data related to reactivity available for this product or its ingredients.
<b>Chemical stability</b>	: The product is stable.
<b>Possibility of hazardous reactions</b>	: Under normal conditions of storage and use, hazardous reactions will not occur.
<b>Conditions to avoid</b>	: Heat. Excessive heat.

## Section 10. Stability and reactivity

**Incompatible materials** : No specific data.

**Hazardous decomposition products** : Under normal conditions of storage and use, hazardous decomposition products should not be produced.

**SADT** : Not available.

## Section 11. Toxicological information

### Information on toxicological effects

#### Acute toxicity

##### **Conclusion/Summary**

**Inhalation** : Minimally Toxic. No end point data for material. Based on assessment of the components.

**Dermal** : Minimally Toxic. No end point data for material. Based on assessment of the components.

**Oral** : Minimally Toxic. No end point data for material. Based on assessment of the components.

#### Irritation/Corrosion

##### **Conclusion/Summary**

**Skin** : May dry the skin leading to discomfort and dermatitis. Mildly irritating to skin with prolonged exposure. No end point data for material. Based on assessment of the components.

**Eyes** : May cause mild, short-lasting discomfort to eyes. No end point data for material. Based on assessment of the components.

**Respiratory** : Negligible hazard at ambient/normal handling temperatures. No end point data for material. Based on assessment of the components.

#### Respiratory or skin sensitization

##### **Conclusion/Summary**

**Skin** : Not expected to be a skin sensitizer. No end point data for material. Based on assessment of the components.

**Respiratory** : Not expected to be a respiratory sensitizer. No end point data for material.

#### Mutagenicity

##### **Conclusion/Summary**

: Not expected to be a germ cell mutagen. No end point data for material. Based on assessment of the components.

#### Carcinogenicity

##### **Conclusion/Summary**

: Not expected to cause cancer. No end point data for material. Based on assessment of the components.

#### Reproductive toxicity

##### **Conclusion/Summary**

: Not expected to be a reproductive toxicant. No end point data for material. Based on assessment of the components.

#### Specific target organ toxicity (single exposure)

##### **Conclusion/Summary**

: Not expected to cause organ damage from a single exposure. No end point data for material.

#### Specific target organ toxicity (repeated exposure)

Product/ingredient name	Category	Target organs
MOBILGRIND 513	Not applicable.	-

##### **Conclusion/Summary**

: Not expected to cause organ damage from prolonged or repeated exposure. No end point data for material. Based on assessment of the components.

#### Aspiration hazard

Product/ingredient name	Result
MOBILGRIND 513	Category 1

## Section 11. Toxicological information

**Conclusion/Summary** : May be fatal if swallowed and enters airways. Based on physico-chemical properties of the material. Data available.

### Other information

**Contains** : Base oil severely refined: Not carcinogenic in animal studies. Representative material passes IP-346, Modified Ames test, and/or other screening tests. Dermal and inhalation studies showed minimal effects; lung non-specific infiltration of immune cells, oil deposition and minimal granuloma formation. Not sensitising in test animals. Benzenamine, N-phenyl-, reaction products with 2,4,4-trimethylpentene (substituted DPA): Results from a supplier's extended one-generation dietary study with 10-week pre-mating administration of substituted DPA included decreased body weight and body weight gains in parental females during gestation and lactation, decreased number of implantation sites and decreased mean litter size. A representative formulation containing substituted DPA was tested in a rat oral gavage reproductive/developmental toxicity screening study (OECD TG 421) with a 10-week pre-mating administration period. Study results included decreased body weight and body weight gain starting in pre-mating and continuing through gestation and lactation in parental females, decreased number of implantation sites and decreasing trend in litter size. A 5 wt% classification threshold for the reproductive effects of substituted DPA was derived based on the NOAEL (50 mg/kg/day) and is consistent with the NOAEL in the supplier's study.

**Product** : Small amounts of liquid aspirated into the lungs during ingestion or from vomiting may cause chemical pneumonitis or pulmonary edema.

## Section 12. Ecological information

The information given is based on data for the material, components of the material, or for similar materials, through the application of bridging principals.

### Toxicity

#### Conclusion/Summary

**Acute toxicity** : Not expected to be harmful to aquatic organisms.

**Chronic toxicity** : Not expected to demonstrate chronic toxicity to aquatic organisms

### Persistence and degradability

**Biodegradability** : Base oil component -- Expected to be inherently biodegradable

### Bioaccumulative potential

Not determined.

### Mobility in soil

Not determined.

### Other ecological information

**Other adverse effects** : No known significant effects or critical hazards.

## Section 13. Disposal considerations

**Disposal methods** : The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

## Section 13. Disposal considerations

Empty Container Warning (where applicable): Empty containers may contain residue and can be dangerous. Do not attempt to refill or clean containers without proper instructions. Empty drums should be completely drained and safely stored until appropriately reconditioned or disposed. Empty containers should be taken for recycling, recovery, or disposal through suitably qualified or licensed contractor and in accordance with governmental regulations. DO NOT PRESSURISE, CUT, WELD, BRAZE, SOLDER, DRILL, GRIND, OR EXPOSE SUCH CONTAINERS TO HEAT, FLAME, SPARKS, STATIC ELECTRICITY, OR OTHER SOURCES OF IGNITION. THEY MAY EXPLODE AND CAUSE INJURY OR DEATH.

## Section 14. Transport information

	ADR	IMDG	IATA
UN number	Not regulated.	Not regulated.	Not regulated.
UN proper shipping name	-	-	-
Transport hazard class(es)	-	-	-
Packing group	-	-	-
Environmental hazards	No.	No.	No.

**Special precautions for user** : **Transport within user's premises**: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

**Transport in bulk according to IMO instruments** : Not applicable.

## Section 15. Regulatory information

This material is considered to be hazardous according to regulatory guidelines (see Section 15).

[Singapore - hazardous chemicals under government control](#)

None.

### Inventory list

<b>Australia inventory (AIC)</b>	: At least one component is not listed.
<b>Canada inventory (DSL-NDSL)</b>	: At least one component is not listed.
<b>China inventory (IECSC)</b>	: At least one component is not listed.
<b>Japan inventory (CSCL)</b>	: At least one component is not listed.
<b>Japan inventory (Industrial Safety and Health Act)</b>	: At least one component is not listed.
<b>New Zealand Inventory of Chemicals (NZIoC)</b>	: At least one component is not listed.
<b>Philippines inventory (PICCS)</b>	: At least one component is not listed.
<b>Korea inventory (KECI)</b>	: At least one component is not listed.
<b>Taiwan Chemical Substances Inventory (TCSI)</b>	: At least one component is not listed.
<b>United States inventory (TSCA 8b)</b>	: At least one component is not listed.

## Section 16. Other information

### History

**Date of issue/Date of revision** : 29 July 2025

**Date of previous issue** : No previous edition

**Version** : 1

### Key to abbreviations

: ATE = Acute Toxicity Estimate  
BCF = Bioconcentration Factor  
GHS = Globally Harmonized System of Classification and Labelling of Chemicals  
IATA = International Air Transport Association  
IBC = Intermediate Bulk Container  
IMDG = International Maritime Dangerous Goods  
LogPow = logarithm of the octanol/water partition coefficient  
MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)  
N/A = Not available  
SGG = Segregation Group  
UN = United Nations

**References** : Not available.

✔ Indicates information that has changed from previously issued version.

**Product code** : 20157020A080\_P000004535

### Notice to reader

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